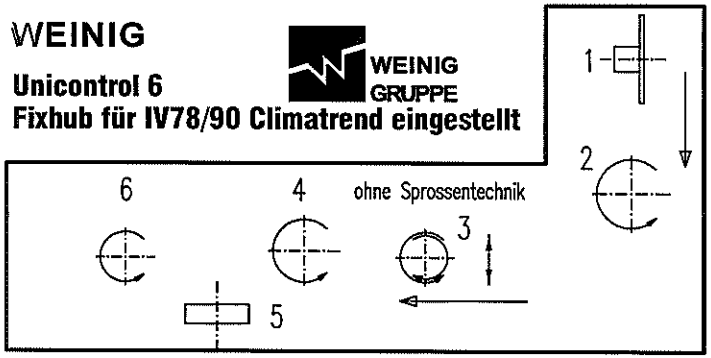
WEINIG

Unicontrol 6
Fixhub für IV78/90 Climatrend eingestellt



Quer- und Längsfräsung + Außenumfräsung

Belegung:

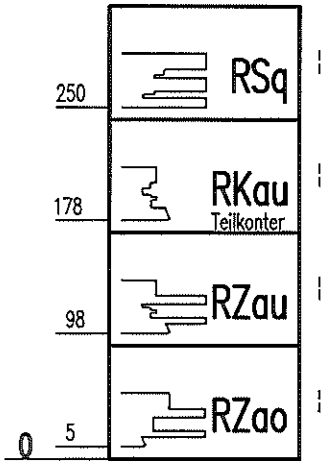
Holzfenster IV78

FS–Nr. 92417

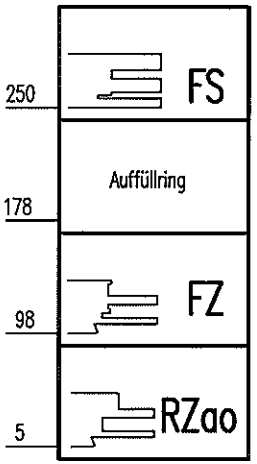
Belegung für IV90 = 165108701 BE15

Spindel 1
Ablängsäge
65334/5

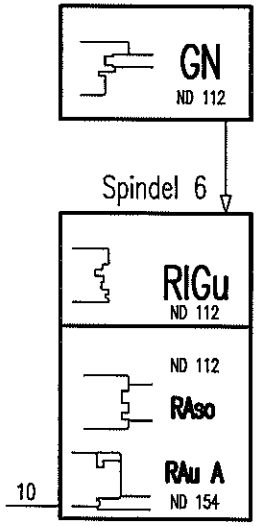
Rahmenbelegung
Spindel 2



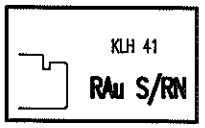
Wechsel–WZ
Flügelbelegung
Spindel 2



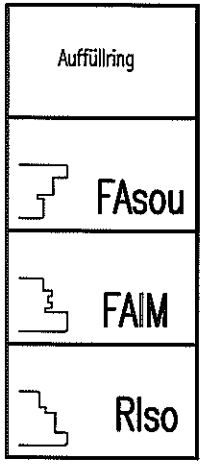
Wechsel–WZ
Umfräsen



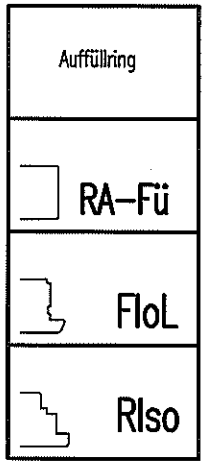
Spindel 5



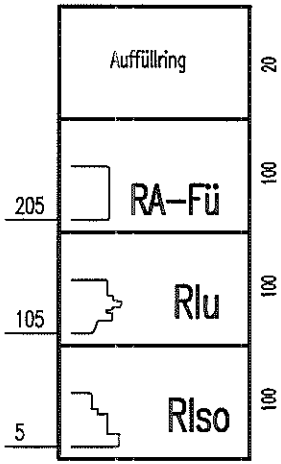
Wechsel–WZ
Umfräsen
Spindel 4



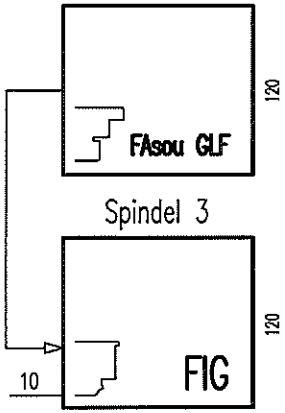
Wechsel–WZ
Flügelbelegung
Spindel 4



Rahmenbelegung
Spindel 4



Wechsel–WZ
Umfräsen



Datum: 23.09.2010, GAD

Ident–Nr. L 165108701 BE14

leitz

1 Ablängsäge
Spindel ø : 40mm
Sägen ø : 400mm

2 S+Z Spindel
Klemmhöhe : 320mm
Spindel ø : 50mm
Hub: 3xfix
Nullø : 320mm
Nullhöhe : 5mm

3 Längsspindel
Klemmhöhe : 120mm
Spindel ø : 50mm
ohne Hub
Nullø : 140 mm
Nullhöhe : 10mm
Drehrichtung : Re./Li.

4 Längsspindel
Klemmhöhe : 320mm
Spindel ø : 50mm
Hub : 2x100mm
max. ø : 232mm
Nullø : 140mm
Nullhöhe : 5mm
Drehrichtung : Re.

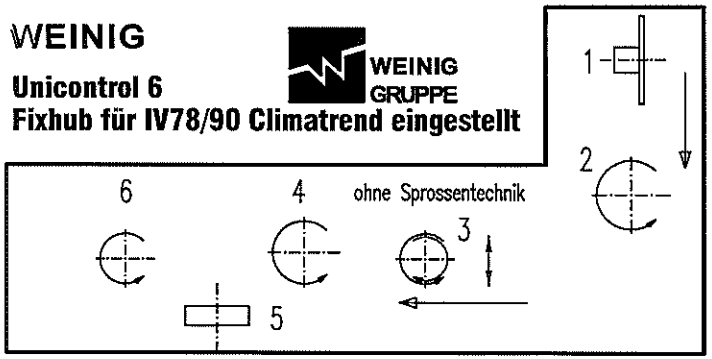
5 Nutspindel
Klemmhöhe : 41mm
Spindel ø: 40mm KN10x4
max. ø : 130 mm
2 Axial– , 2 Radial Pos.

6 GN – Spindel
Klemmhöhe : 160mm
Spindel ø : 40mm
3 Axial– , 2 Radial Pos.
max. Axialhub : 115mm
max. ø : 214mm
Nullø : 112/154mm
Nullhöhe : 10mm
Drehrichtung : Re.

WEINIG

Unicontrol 6

Fixhub für IV78/90 Climatrend eingestellt



Quer- und Längsfräsung + Außenumfräsung

Spindel 1
Ablängsäge
65334/5

Belegung:

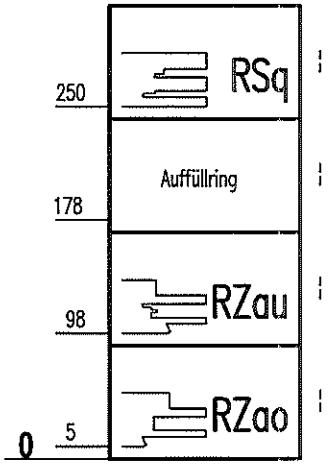
Holzfenster IV90

FS-Nr. 92418

Belegung für IV78 = 165108701 BE14

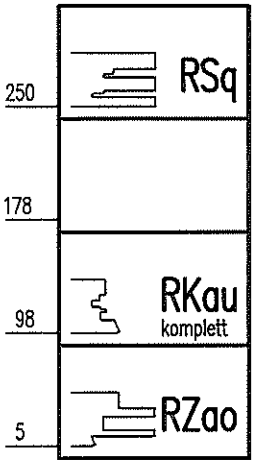
Rahmenbelegung

Spindel 2



Setzholzbelegung

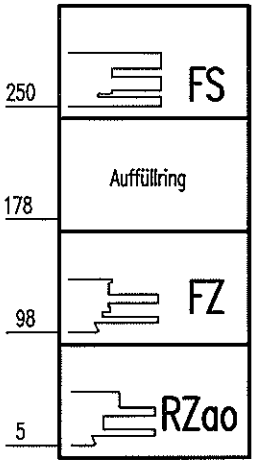
Spindel 2



Wechsel-WZ

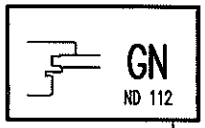
Flügelbelegung

Spindel 2

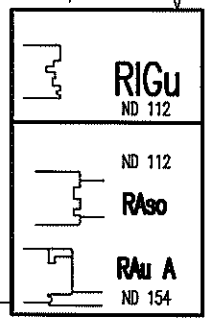


Wechsel-WZ

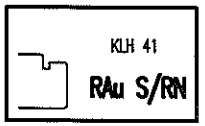
Umfräsen



Spindel 6



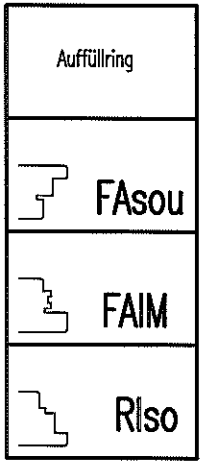
Spindel 5



Wechsel-WZ

Umfräsen

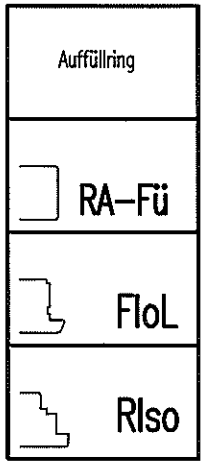
Spindel 4



Wechsel-WZ

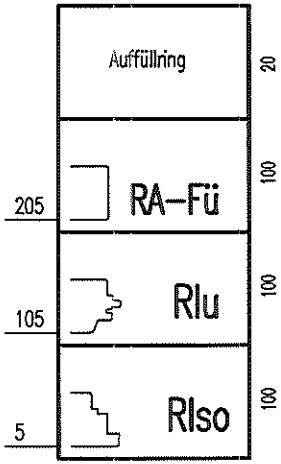
Flügelbelegung

Spindel 4



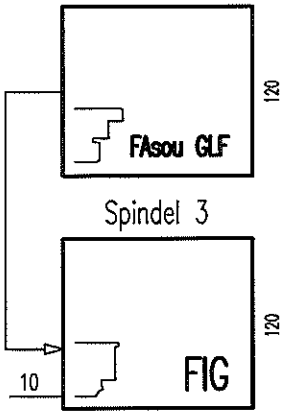
Rahmenbelegung

Spindel 4



Wechsel-WZ

Umfräsen



Datum: 23.09.2010, GAD

Ident-Nr. L 165108701 BE15

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